

## FS3019-S Installation Into Standard Cabinet

The FS3019-S can be installed into most standard cabinets. The following is one way to do so. This can be performed in a 30" or 36" base cabinet in a remodel or new construction.



**FS3019-S Farm Sink**

1. Remove false drawer front from cabinet face.



2. Placing the sink upside down on a flat surface, measure the sink depth to the bottom of the drain, transfer that measurement to the inside of the cabinet. This will be the location of the sink support shelf.



*Measure to here*

3. Using plywood, install a solid support for the whole of the bottom of the farm sink. You will need to cut a 5" hole for the drain.



*Sink support shelf*

4. Place the sink on the sink support shelf to determine how much of the apron will need to be cut off. Transfer this measurement to the front of the sink. Make sure sink is flush with the top of the cabinet.



*Cut apron here*

5. Using a good quality sharp carbide finish blade (60 tooth is best), cut the apron of the sink down enough for a good spacing above the doors below.



6. Using a random orbital sander, or by hand, sand the bottom of the apron removing the saw kerf marks and sanding to 320 grit or better. Slightly radius the sharp corner, but take care not to sand the front apron for less work.



7. Remove the top frame member of the cabinet to the width of the sink leaving enough of the top rail to touch the sink equally on both sides.



*Glue and screw filler here*



8. Using the wood cut from the top rail, use as a filler to fill in the gap. This should be drilled, glued and screwed into place. It is best to fill in the gap and then trim the top rail to the final cut. Any small gap left can be caulked and filled.



*Shim as needed under sink*

*Top of sink and cabinet should be on same plane*



*Installation complete ready for countertop templating*